Wednesday, 3/14/2007 3:28:33 PM Date:

User:

Kim Johnston

## **Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 31213

**Estimate Number** : 10346

P.O. Number AIH: This Issue

: NC Prsht Rev. First Issue : 3/14/2007

S.O. No. : NA : 3/14/2007

Type

: LANDING GEAR

**Project Number Drawing Revision** Material

**Drawing Number** 

**Drawing Name** 

**Part Number** 

**Due Date** 

: 205 SKIDTUBE "I" BEAM

: D2596 D2596 REV C

: N/A

: 3/23/2007

Qty:

6 Um: Each

Checked & Approved By

Comment

: 31110

Changed QA to QC, Added Step 6 and Cost D

## **Additional Product**

**Previous Run** 

Written By

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

Ext'n -`I' Beam Web 4"

1.0

D25003100

1.0000 Each(s)/Unit

6.0000 Each(s) Total:

Extrusion "I" Beam Web 4"

Pick:

Comment: Qty.:

Qty Part Number D2500-3-100

Description Extrusion

7-3-21

JD 7-3-2/

Jh 7-3- 27

2.0

3.0

LANDING GEAR 1





Comment: LANDING GEAR RESOURCE 1

- 1- Cut D2500-3-100 to length: 99.5"
- 2- Use Jig DT8093 to drill pilot holes #30
- 3- Open to 0.630" diameter as per Dwg D2596

4- Deburr HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid Etch and Alodine per QSI 005 4.1

4.0

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:\_16

Jb 7-3-9/

## Dart Aerospace Ltd

W/O:		WORK ORDER CHANG	GES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							·
Part No	•	PAR #: Fault Category:	NCR: Yes	No) DQA	\: <b>\</b>	Date: <u>《</u>	403/22

					QA: N/0	C Closed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMAN	CE (NCR)		·	
		Description of NC		Corrective Action Section B	}	Verification	Annroval	Ammroyal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
						·		
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NOTE: Date & initial all entries

Date:

Wednesday, 3/14/2007 3:28:33 PM

Customer: CU-DAR001 Dart Helicopters Services

User:

Kim Johnston

**Process Sheet** 

Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 31213

Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



4 87-3-22

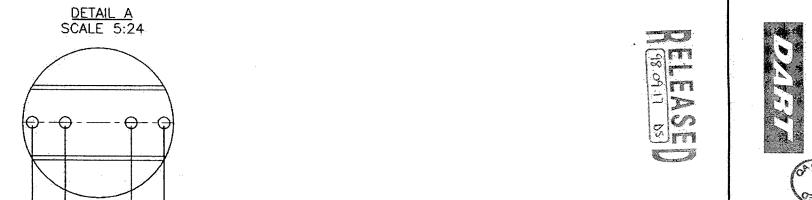
## **Dart Aerospace Ltd**

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:	PAR #: Fault Category:	NCR: Yes No DQA: Date:
		QA: N/C Closed: Date:
NCR:	WORK ORDER NON-CONFORM	MANCE (NCR)

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NOTE: Date & initial all entries 🐣



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	TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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